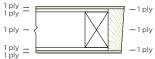


# **TECHNICAL DETAILS**

### DOOR EDGE CONSTRUCTION AND TYPES

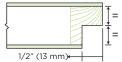


—1 ply 1 p —1 ply 1 p —1 ply 1 p 1 p

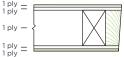
No. 1 "Edge" Type D 5-ply door. No visible reinforcement ply (blind edge)



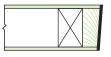
Standard Baillargeon edge on both sides. Clearance 1/8" over 2" (3 mm over 51 mm) Standard lock and hinge side



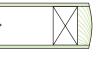
Notched top door rail or impost bottom Upon request



No. 2 "Edge" Type A (Standard) 5-ply door. 1 visible reinforcement ply



No. 5 "Edge" Type B 5 or 7 ply veneer edge (VE). Recovered with 1/32" wood veneer edge



Radius For double-acting doors 1 5/32" (29.4 mm) standard curve.

Other models: available upon request or to specifications.

## **CONSTRUCTION DEFINITIONS :**

#### WOOD FACE:

- 5-PLY consists of a center core on which is applied to each side a wood veneer or composite cross band with a face veneer applied over the cross band.
- 7-PLY consists of a center core on which is applied to each side 3-ply face skins.

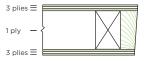
#### FIBERBOARD-FACE:

• 3-PLY consists of a core on with a fiberboard face applied over both side ofhe core.

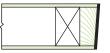
#### HPDL-FACE:

• 5-PLY consists of a wood veneer or composite cross band applied over the core before application of the face laminate.





No. 3 "Edge" Type A (Optional) 7-ply door. 3 visible ply on each side of the core



Type C Recovered with plastic laminate edge



No. 4 "Edge" Type F Hardwood face applied to the edge