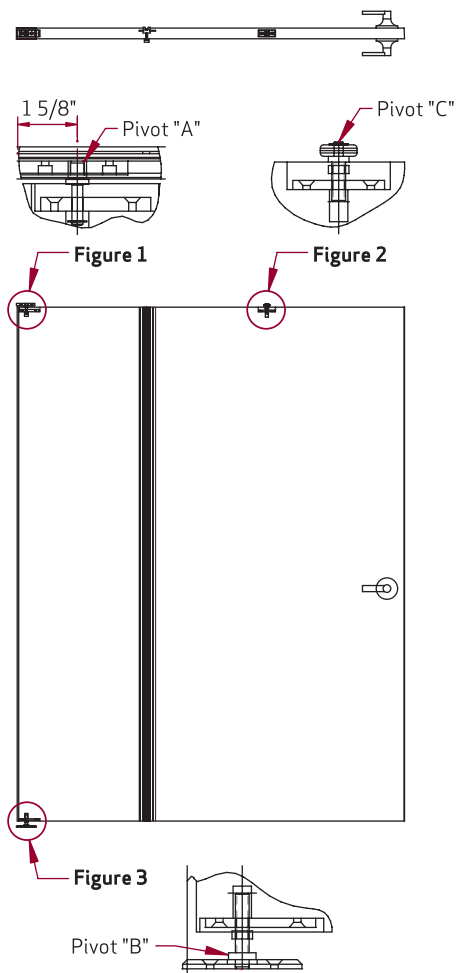


TECHNICAL SPECIFICATIONS - AUTONOMY DOOR

AUTONOMY DOOR INSTALLATION INSTRUCTIONS FOR JOB SITES



Step 1

Using a 1/4" (6 mm) thick wood spacer, fix the angle and the track to the top of the frame with 1 7/8" (32 mm) #8 self-drilling pan head screws. Insert the sliding block "A" into it according to the opening's direction (see Figure 5). It is very important to check whether the stiles and rails of the frame are perpendicular and square; otherwise use a spacer under the rail.

Note: It is preferable to pre-drill holes if a steel frame is used.

Step 2

Securely attach the floor plate to the floor with 1 7/8" (32 mm) #10 flathead screws, aligning it on the interior side against the door stopper (see Figure 6). In the largest opening of the floor plate, place a washer, add the roller bearing and finally put a washer on top of it.

Step 3

Be sure that the pivot "B" (see Figure 3) is screwed as tightly as possible into the door. Insert the pivot "C" (see Figure 2) inside the track and then insert pivot "A" (see Figure 1) in the sliding block. Then place pivot "B" (see Figure 3) in the floor plate.

Step 4

You can now adjust the door height by screwing or unscrewing the pivot "B" (see Figure 3) with a key. Be sure pivot "C" (see Figure 2) slides well inside the track. If not, you must remove the door and adjust pivot "C" (see Figure 2) as required. Screw the nut as much as you can with your fingers toward the door and use the key to screw the axis and lock pivot "C". Repeat Step 3 until the pivots are in the right position and then lock the pivot "B" (see Figure 3) with the key.

Step 5

Install solid neoprene in designated places (see Figure 4).

