

ULTRA HEAVY-DUTY CONSTRUCTION, 3 PLY LVL CORE FOR HIGH IMPACT INTERIOR USE

- ❶ **STILES:** 7/8" (22 mm) hardwood stiles **bonded to core**, matched with faces
- ❷ **TOP AND BOTTOM RAILS:** Integrated
- ❸ **CORE:** 3 ply, with 2 vertical plies composed of 1/8" (3 mm) thick veneer, longitudinally laminated by hot pressing with type 1 structural glue, as per ASTM D5456 93 (LVL), rotary cut poplar veneer with horizontal crossbanding of the same material. LVL is **FSC Certified** (UFF).
- ❹ **FACES:** Wood veneer (choice of face veneers: 2 ply plywood), hardboard panel or plastic laminate glued to composite crossband

Cold pressing

GLUE: Type 1 PVA Cross link (UFF)

WARRANTY: LIFETIME

OPTIONS

| 20 minute fire rating on 1 3/4" (44 mm) door only: specify 7620 ME

| Wood veneer glued to veneer plywood (3 ply plywood)

| Special high impact wood or steel moulding

| * To optimize M.R. 7.0, specify FSC wood veneer faces

| *** To get I.E.Q. 4.4, specify UFF wood veneer faces

NOTE

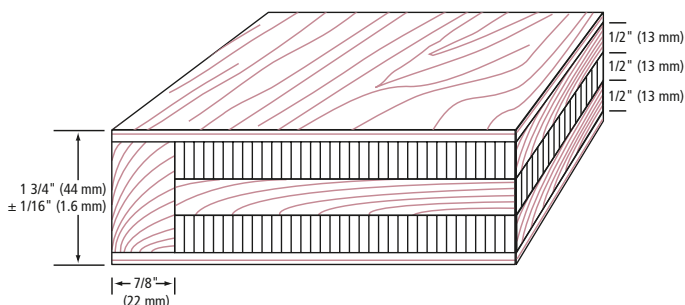
| Dimensions are nominal before trimming.



Standards meet or exceed:
AWS section 9, Octobre 1, 2009,
W.D.M.A. 1.S.1A 04 and
CSA 0132.2 90

LEED ELIGIBLE CREDITS	M.R.						I.E.Q.
	4.1	4.2	5.1	5.2	6.0	7.0	4.4 (UFF)
			✓	✓		✓*	***

❶ **STILES ME**



❷ **RAILS INTEGRATED**

